



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3166-1
Job Sheet 174137



Part No: D3166-1

Job Qty: 8 ea

Part Name: Basket Hoop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/12/18

Job Tracking No:

Due Date: 4/23/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A1 IPP A 02.08.23 New issue KJ IPP: B 08.12.05 Updated bending program on step 3 per NCR W/O43165 KJ Verified by: EC IPP Rev:C 09-01-23 as per DEO D3166-A2 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Large Fab-5		D.M.L 18-3-18
100	Large Fab	8 pcs	4/23/18	4/23/18	0.00	0.73	Large Fab 8		D.M.L 18-3-18
110	CNC Bend Skid tubes	8 pcs	4/23/18	4/23/18	0.11	1.01	CNC Bend Skid tube		M.G. 18-3-5
120	QC	8 pcs	4/23/18	4/23/18	0.00	0.00	QC6		CPC
130	Packaging	8 pcs	4/23/18	4/23/18	0.00	0.00	Packaging3 Large Fab		B.M.V
140	QC21-SA	8 Ea	4/23/18	4/23/18	0.00	0.00	QC21		DAS

Part Op 100 - Cut 3/4" x 3/4" square tubing 60.00" long.

Descriptions: 110 - Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB, and folio 18.

120 - Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)

130 - LOCATION : WA004

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.065	304 Sq Tube .75X.75X.065W	40 ft (5 ea)	90-Start up Operation	5008917

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.750W.065	40	730	0

Part Specifications

Specifications could not be found.

Plex 3/12/18 10:00 AM Dart.Gagnon.Michelle

Master Unit 001567



Job No 174137



Container No: S050110



Part: D3166-1

Job No: 174137

Serial No/Batch: S050110

Revision:

Inspector:

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Date: 03/12/18